## **ABSTRACT**

A semiconductor device includes an insulation film 6 formed on a silicon substrate

1, a buried interconnect 10 formed in the insulation film 6, and a barrier metal film A1

formed between the insulation film 6 and the buried interconnect 10. The barrier metal

film A1 is formed of a lamination layer of a metal compound film 7 and a metal film 9

which does not loose its conductivity when being oxidized. In the vicinity of an interface

between the metal compound film 7 and the metal film 9, a fusion layer 8 obtained through

fusion of the metal compound film 7 and the metal film 9 is provided.